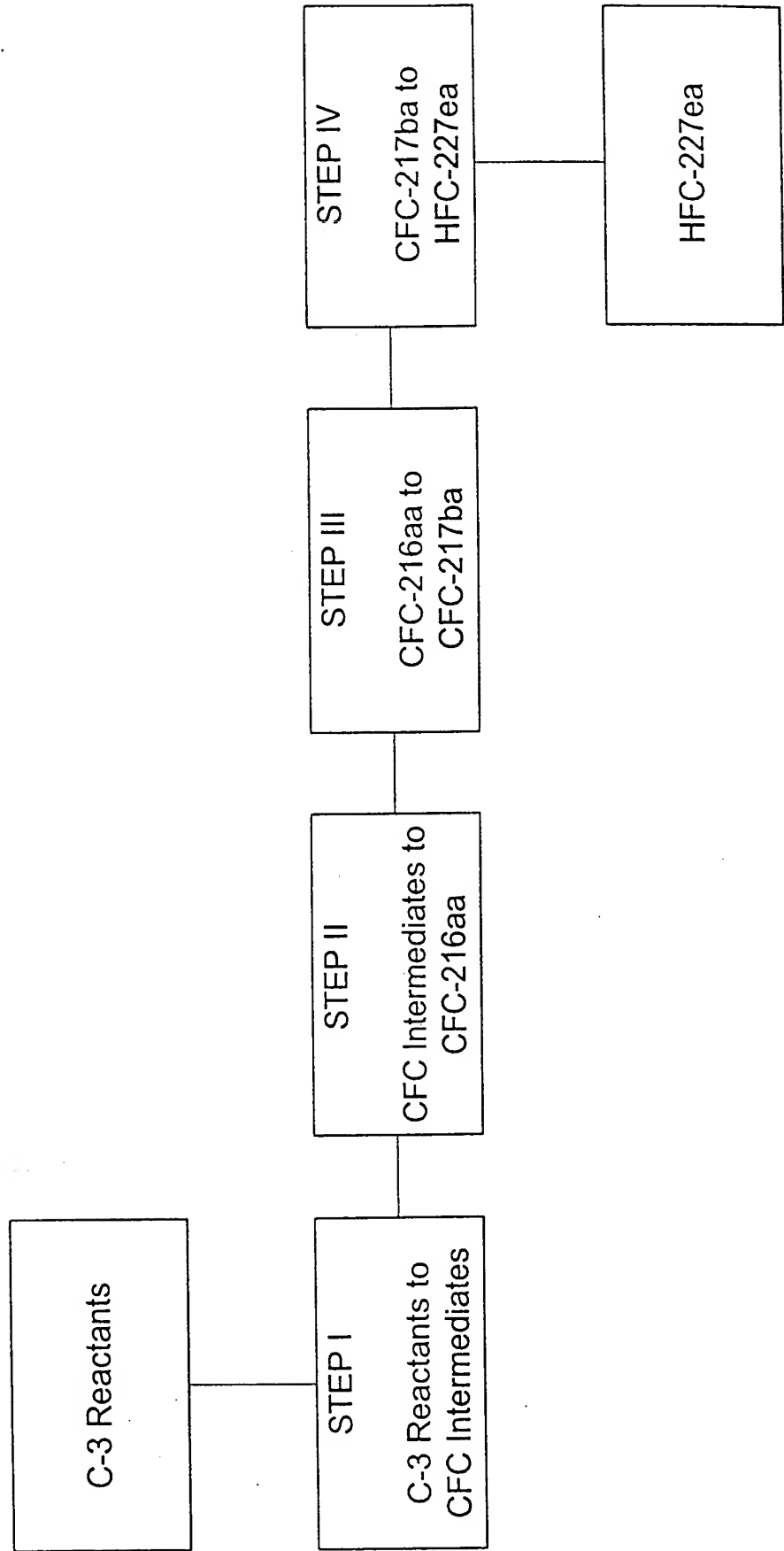
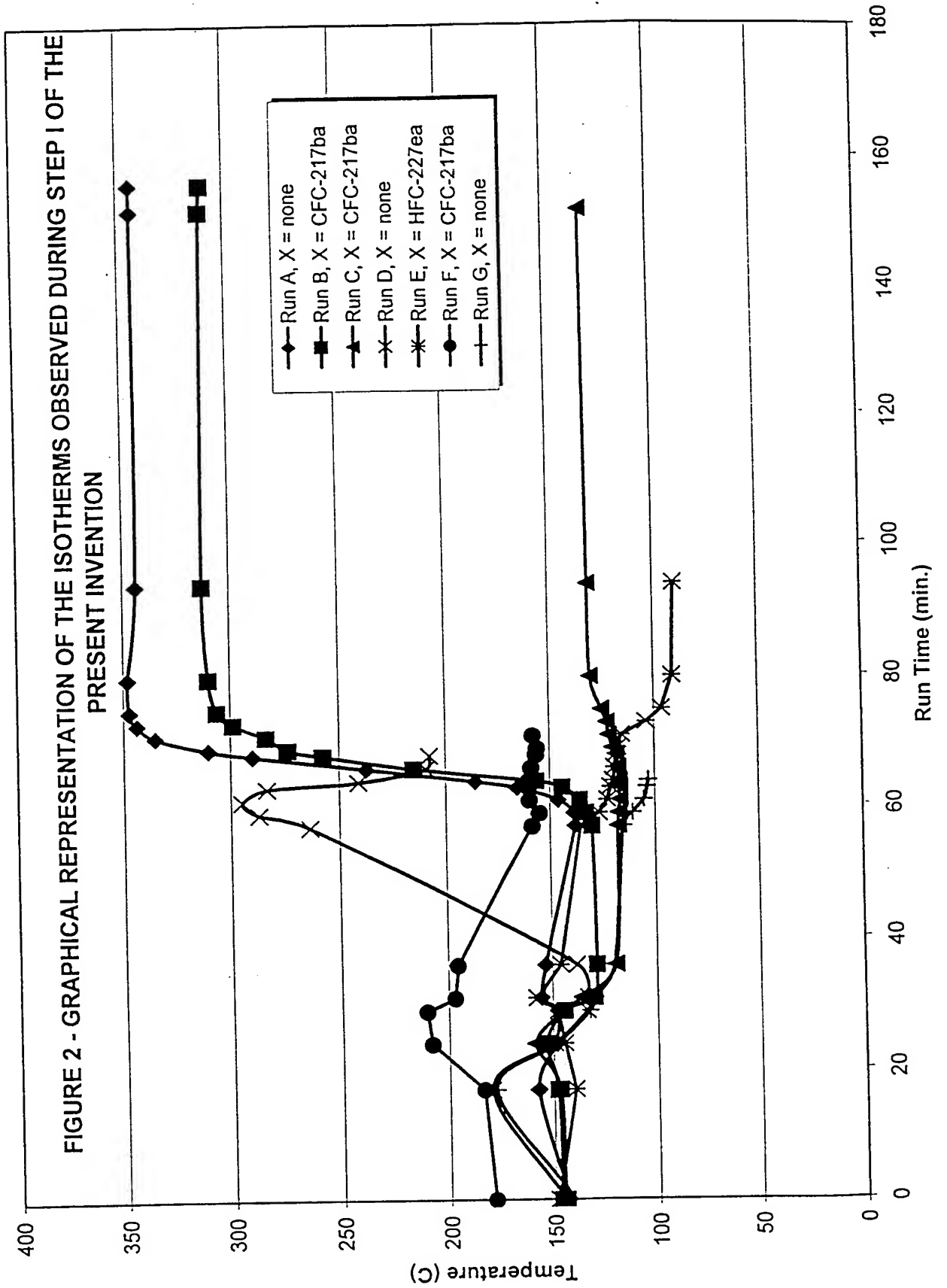
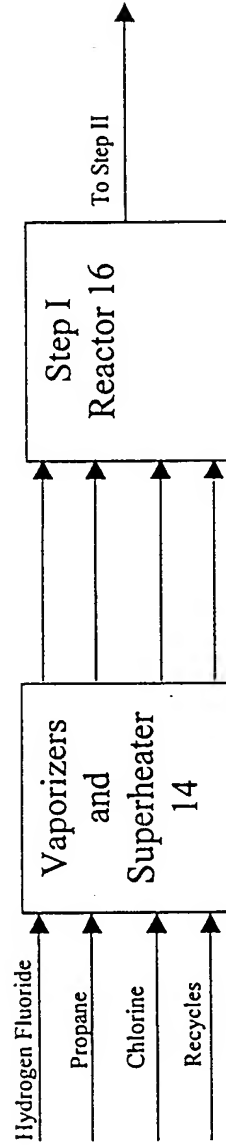


FIGURE 1





**Step I**



**FIGURE 3**

## Step II

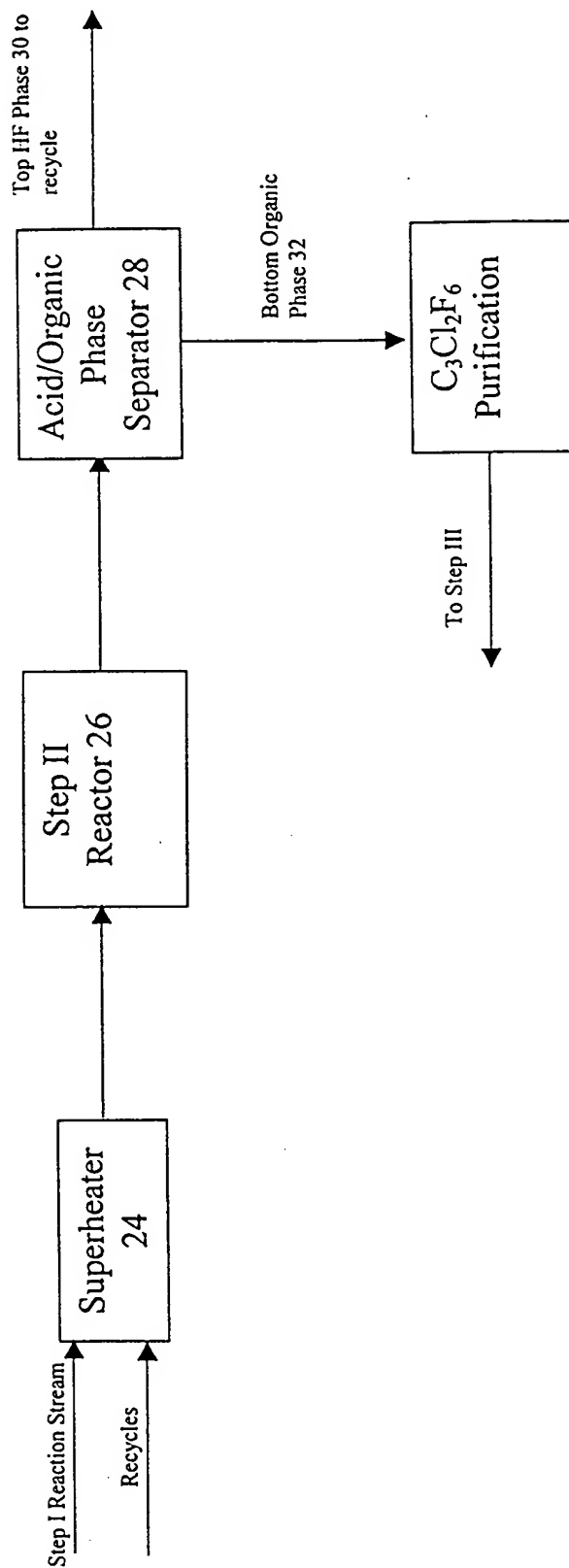


FIGURE 4

Step III

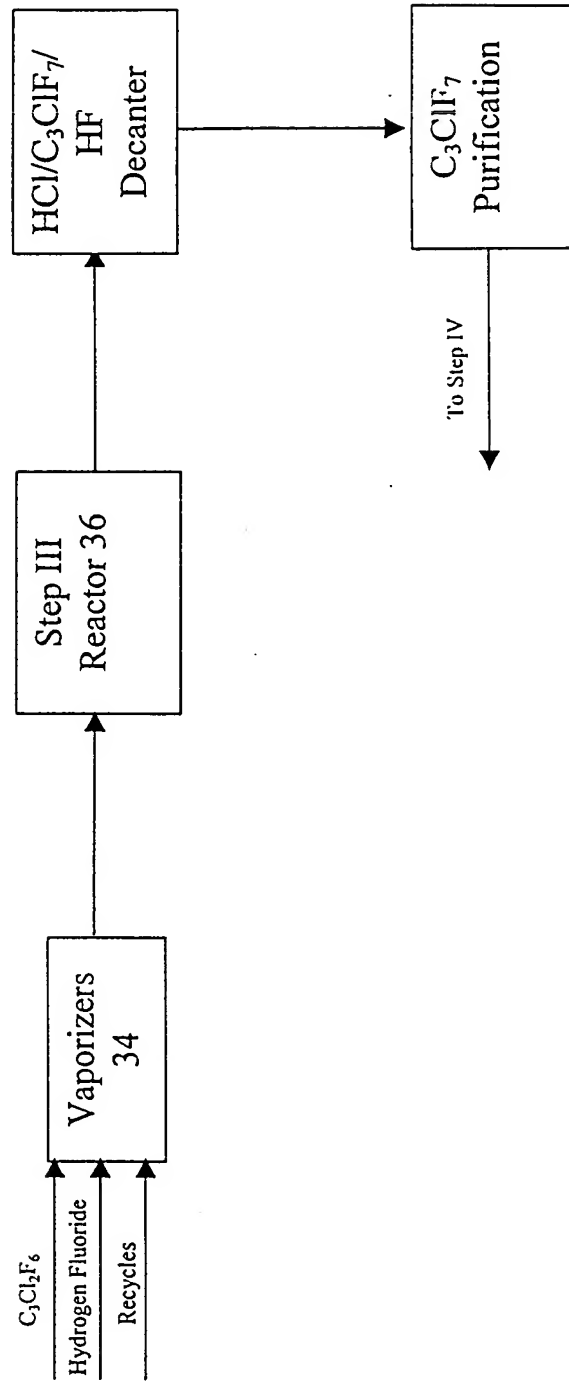


FIGURE 5

Step IV

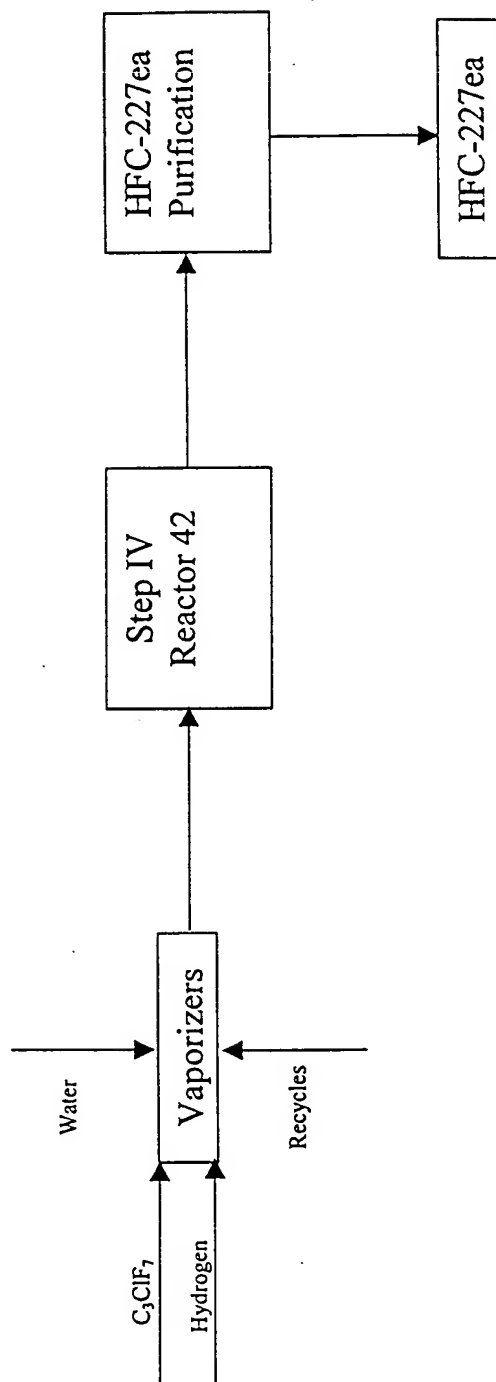


FIGURE 6

FIGURE 7 - GRAPHICAL REPRESENTATION of the INCREASED CATALYST LIFE OBSERVED in an EMBODIMENT OF STEP IV

